

PROTEC

FDS Series

FDS-1500D

Future Dispenser System

Features

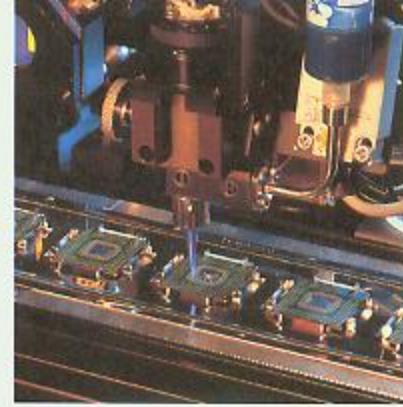
- Fully automatic for unassisted in-line IC encapsulation and underfill production.
- High quality guarantee $\pm 1\% 3\sigma$ in constant pressure viscosity
- $1.5\% 3\sigma$ in various pressure viscosity by WMS (Weight Measuring System)
- Vision system options to reliably locate dispensing sites in both wirebonded die and flip-chip orientations.
- The 3 dimensions position embodiment by checking X-Y-Z-R
- Syringe air: 1-80psi electrical control. (parameters setting)
- Automated, integrated needle prime, purge and clean station simplifies needle maintenance.
- Industry-standard windows based software environment minimizes operator training.
- Increment (Absolute) Encoder servo system for self-position
- Mechanical and laser non-contact Z-axis height detection to compensate for substrate variations.
- Automation options including low fluid alarm and low pressure sensor support high yield production environments.

FDS-1500D Double

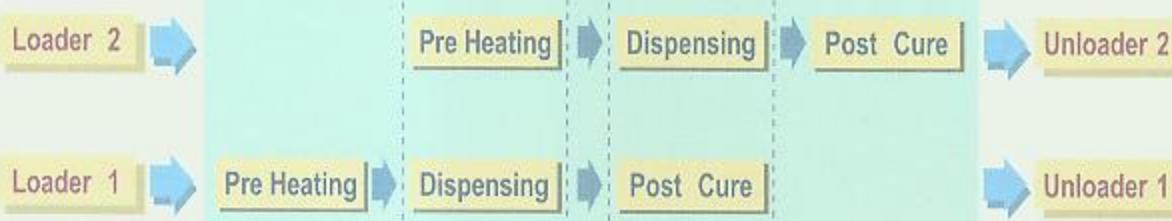
FDS-1500D

Future Dispenser System

The FDS Series technology to high volume IC packaging applications. Specifically designed to provide closed-loop control of key process parameters for IN-LINE IC encapsulation, the FDS-1500D platform assures reliable dispensing performance for glob top, dam and fill, cavity fill, underfill and other critical dispensing application in IC package assembly.



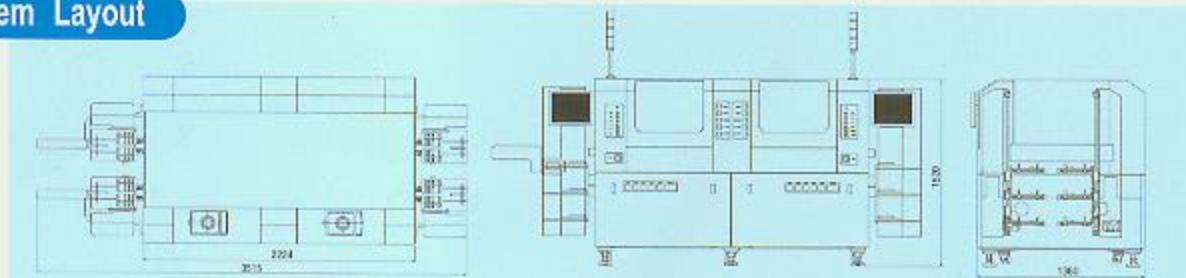
Process Step



Specification

| | |
|---|--|
| Apply package | # BGA (Underfill), EBGA (Dam), Flip-Chip (Underfill) |
| Dispense material specification | Material-Epoxy, silicon, Phenol Viscosity-5,000 to 1,500,000cps @ 25°C |
| Magazine dimension | Cartridge-5cc, 10cc, 30cc, 50cc option 150cc |
| Carrier Type | 50 × 150 × 144~170 × 350 × 160 (width × length × height)mm |
| Carrier Size | AUER boats, lead frames or customer's option |
| | 50 × 150 × 0.2t~170 × 350 × 2t (width × length × height)mm |
| Machine | 3,515 × 1,360 × 1,520 (W × D × H/mm) |
| Power Requirements | AC220V, 50/60Hz, 6kW 552kPa (80psi, 5.5Bar), |
| Air supply | up to 224 l/min (8 SCFM) maximum depending on configuration |
| Weight | 2,800 kg |
| Loader & unloader | No. of Magazine 12ea/set Up/down: AC servo motor |
| Conveyor | Speed-Maximum 600mm/s (23.6 in./s) Manual handling adjustment. Repeatability: ±0.15mm |
| Dispensing | Pattern writing. New pattern program:maximum less than 30min |
| Head unit | 2 head unit (4 Pump) |
| Dispensing pump | Rotary positive displacement pump & Linear pump |
| Dispensing accuracy | ±0.1 mm |
| Height sensor type & accuracy | Laser sensor type, ±0.01 mm (0.001mm Resolution) |
| X-Y-Z Position accuracy (Substrate / Units type all) | ± 0.025mm (±0.001 In) |
| X-Y-Z Position Repeatability (Substrate / Units type all) | ± 0.02 mm (±0.001 In) |
| Vision accuracy | ± 0.013mm (±0.0005 In) |
| Vision recognition time (sec/unit) | 0.3(sec) |
| Temperature Management | Needle Heater Ambient to 50°C with ±2°C Resolution : 0.1°C |
| Temperature Control | Closed-loop PID controllers |
| Operating System | Windows NT Environment |

System Layout



* Specifications are subject to change without notice for improvement.

PROTEC

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